

Product Information

4115



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The tables from the 4115 series guarantee top-quality workmanship. The T-shaped frame ensures maximum legroom and freedom of movement. The highly versatile model can be equipped with square as well as round table tops and is perfectly suited for cafeterias, staff canteens and many other architectural environments.

Frame

Cross-shaped base, comprising a $\varnothing 40 \times 2$ mm circular metal column with high-gloss flat steel stabilizers that consist of 2 parts each (6 x 35 mm and 6 x 20 mm), screw-fastened to the column. Four-armed table top support screw-fastened into the column, equipped with screw connection sleeves for the table.

Frame surfaces

Frame surface covered by extra-strong chrome-plating, applied in multiple layers.

Table tops

Plate C: 30 mm thick, high-quality multi-layer plywood plate E1, top surface optionally covered with HPL plastic or wood veneer according to the BRUNE® collection. Lower surface white HPL or beech veneer. Straight edge, 2 mm thick, in material to match table top (plastic for plastic, veneer for veneer).

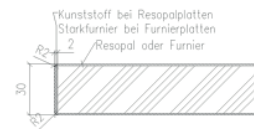


Plate D: 30 mm thick, 28 mm thick high-quality multi-layer plywood plate E1, top surface optionally covered with HPL plastic or wood veneer according to the BRUNE® collection. Lower surface white HPL or beech veneer. Edge with solid beechwood edge band, smooth finish, 9 mm thick.

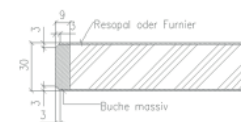
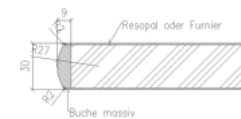


Plate E: 30 mm thick, 28 mm high-quality multi-layer plywood board E1, coated in high-pressure laminate (HPL) or veneer according to the BRUNE® collection. Lower surface: white HPL or beech veneer. Edge: solid beech edge band, crowned, 9 mm thick.



Veneer finish

Real wood veneer from the BRUNE® collection comes as a standard varnished with a low solvent content water-based lacquer, optionally stained to the BRUNE® collection.

HPL surfaces

Resopal®-HPL from the BRUNE® collection.

Gliders

Height-adjustable plastic base gliders, optionally with felt.

Dimensions

Table height: 75 cm

Weights:	square		round	
	60x60	13 kg	Ø60	11 kg
	70x70	16 kg	Ø70	13,5 kg

Certificates

ISO 9001:2015



Quality management in
accordance with
DIN EN ISO 9001

ISO 14001:2015



Environmental management
system in accordance with
DIN EN ISO 14001