

## Product Information

# X\_TEND

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**X\_TEND | Model 1420 – 1421 without armrests | Modell 1425 – 1426 with armrests**

Thanks to its clear contours and superb ergonomics, X\_TEND is an elegant and comfortable all-rounder. X\_TEND is distinguished functionally by its excellent stacking properties, optional interlinking capabilities and its light weight.

## Areas of use

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**MULTIPURPOSE HALL + ARENA | SEMINARS | MEETINGS | CAFETERIAS | CHURCHES |  
MULTIFUNCTIONAL USE |**

## Frame

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Frame with four feet, optionally with armrests, made from 18 x 2 mm round steel tube 18 x 2 mm with glass fibre reinforced plastic stacking bars. 16 x 2 mm round tube trims with bore holes for mounting the plywood shell.

## Frame surfaces

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Standard version of the frame: chrome-plated, optionally powder-coated according to the BRUNE® collection.

## Seat shell

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Ergonomically shaped seat shell made of 10 mm thick beech plywood, multi-glued. The plywood shell is fixed to the base frame with countersunk screws and M5 sleeve nuts. Shell on customised plastic spacers. Optionally with screwed on seat front padding. The fully padded seat design has no design opening in the back section.

## Wooden surfaces

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Wooden elements made from beech wood, with natural varnish (low-solvent water varnish) in the standard version. Optionally stained according to the BRUNE® collection.

## Upholstery

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With seat padding or fully upholstered, fabric cover according to the BRUNE® collection, fabric categories 3, 4, 6, 7 or 8.

Seat cushion foam:	SG/CH 35/50	approx. 15 mm thick
Back cushion foam:	SG/CH 35/50	approx. 10 mm thick in the front, 5 mm in the back

SG = specific gravity, weight per m<sup>3</sup>. CH = compression hardness (e.g.: 50  $\triangleq$  approx. 50 g/cm<sup>2</sup> at a compression level of 40 %)

All our upholsteries and seats can optionally be equipped according to DIN66084 P-, hardly inflammable.

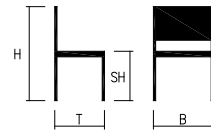
## Gliders

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Standard version:	Plastic gliders
Optionally:	Felt gliders

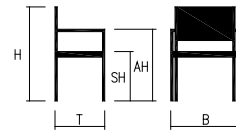
## Dimensions | 1420 without armrests

Dimensions:	B	48 cm
	T	55 cm
	H	85 cm
	SH	45 cm
Weights:		5,5 kg
		6,5 kg (seat padding)
		6,5 kg (fully upholstered)



## Dimensions | 1425 with armrests

Dimensions:	B	53 cm
	T	55 cm
	AH	69 cm
	H	85 cm
	SH	45 cm
Weights:		6,5 kg
		7 kg (seat padding)
		7,5 kg (fully upholstered)



## Stackability

Stacking type:	vertical stacking	20 chairs (not upholstered and with seat padding)
		15 chairs (fully upholstered)
Required floor space:	Length:	75 cm
	Width:	48 cm without armrests
	Width:	53 cm with armrests
	Height:	205 cm



## Row linking

Row linking system:	Glass fibre reinforced plastic hook and eye connector upgradable with screw connection in the stacking bar	
Optionally:	prepared for seat and row numbering	
Suitable for:	chair-chair   chair-armchair   armchair-armchair	
Centre distance for:	chair-chair	500 mm
	chair-armchair	515 mm
	armchair-armchair	530 mm

## Accessories

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Chair trolley: Model 1996 for the transport of stacked chairs, maximum each 10 chairs

## Certifikates

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ISO 9001:2015



Quality management in  
accordance with  
DIN EN ISO 9001

ISO 14001:2015



Environmental management  
system in accordance with  
DIN EN ISO 14001

## Awards

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