

## Product Information

**4413**



### **4413 Folding table**

Functionality, robustness and durability are the attributes that distinguish this folding table. The model is very easy-to-handle: rather than having to follow a complex set of instructions, staff can simply proceed intuitively.

## Frame

The foldable sections of the table are shaped like a double T, featuring two central columns and two lateral extensions each (Ø 30 x 2 tubular metal). The mechanism can be locked through an angled wire bracket that is suspended in a (patented) smooth-running plastic rail (push-button operation). Fold-back stacking devices, stacking spouts have been welded to the frame on the inside and provided with white plastic caps.

## Frame surfaces

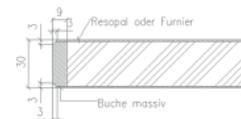
Standard version: power-coated in black, optionally powder-coated according to the BRUNE® collection or chrome-plated.

## Table tops

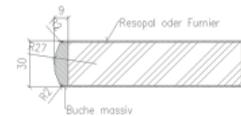
**Plate C:** 30 mm thick, high-quality multi-layer plywood plate E1, top surface optionally covered with HPL plastic or wood veneer according to the BRUNE® collection. Lower surface white HPL or beech veneer. Straight edge, 2 mm thick, in material to match table top (plastic for plastic, veneer for veneer).



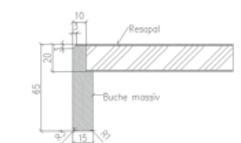
**Plate D:** 30 mm thick, 28 mm thick high-quality multi-layer plywood plate E1, top surface optionally covered with HPL plastic or wood veneer according to the BRUNE® collection. Lower surface white HPL or beech veneer. Edge with solid beechwood edge band, smooth finish, 9 mm thick.



**Plate E:** 30 mm thick, 28 mm high-quality multi-layer plywood board E1, coated in high-pressure laminate (HPL) or veneer according to the BRUNE® collection. Lower surface: white HPL or beech veneer. Edge: solid beech edge band, crowned, 9 mm thick.



**Plate H:** 20 mm thick, high-quality multilayer plywood plate E1, top surface covered with HPL according to the BRUNE® collection. Lower surface white HPL. Edge with solid beechwood edge band, smooth finish, 65 mm high, galvanized corners, 15 mm thick.



**Alternative option:** Plates C, D + E can also be delivered with a lightweight board made from poplar plywood (replacing the E1 board).

## Veneer finish

Real wood veneer from the BRUNE® collection comes as a standard varnished with a low solvent content water-based lacquer, optionally stained to the BRUNE® collection.

## HPL surfaces

Resopal®-HPL from the BRUNE® collection.

## Gliders

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Plastic gliders

## Dimensions

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Table heights:	75 cm	Plate C + D + E + R		
	74 cm	Plate H		
Table sizes:	min. 60 cm			
	max. 180 cm			
Weights:	120x60	22 kg	trapez	
	140x60	24 kg	140x70x61	20 kg
	160x60	26,5 kg	160x80x69	24 kg
	120x70	24 kg		
	140x70	27 kg		
	160x70	30 kg		
	120x80	28 kg		
	140x80	30 kg		
	160x80	33 kg		
	180x80	37 kg		

## Certificates

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TÜV Certificate

ISO 9001:2015



Quality management in accordance  
with DIN EN ISO 9001

ISO 14001:2015



Environmental management system in  
accordance with DIN EN ISO 14001

4413

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Table



Table



Details